

VARIN 1405 MINI

YOUR ASSISTANT FOR EASY
WELDING AT HOME



ELECTRODE
WELDING



lift TIG



EASY TO HANDLE



LIGHTWEIGHT



HANDY

now available with
MMA PULSE
process

RECOMMENDED FOR

- » HOBBY WELDING
- » WELDING WITH ELECTRODES
UP TO 3.25 mm





TRANSPARENT LED DISPLAY

- MMA
- MMA PULSE
Good at thin plate welding
- LIFT TIG

RUTILE AND BASIC ELECTRODES

Welding machines VARIN enable welding with both rutile and basic electrodes.

ELECTRODE WELDING

HOT START

The start of welding by raising the welding current ensures a better and more stable initial melt formation, which contributes to an improved and reliable start of welding. Suitable for beginners in welding.

ARC FORCE

Napredna funkcija koja osigurava stabilnost i kontrolu za bespriječno zavarivanje. Omogućuje potpunu kontrolu električnog luka tijekom postupka zavarivanja, pomažući pri postizanju čvrstih i kvalitetnih zavarenih spojeva. Prikladno za početnike.

ANTI-STICK

Smanjuje izlaznu snagu zavarivačkog uređaja kada detektira da se elektroda lijepi za radni komad, što olakšava odvajanje elektrode i omogućuje nastavak zavarivanja bez prekida.

Model		VARIN 1405 MINI	
Welding method		MMA	LIFT TIG
Welding current area		10 - 140 A	10 - 140 A
Base welding current (IB)		10 - 140 A	10 - 140 A
Pulsed welding current (IP)		10 - 160 A	10 - 160 A
Frequency (F)		0.5 - 10 Hz	0.5 - 10 Hz
Duty Cycle (ED / 40 °C)	15%	140 A	140 A
	60%	65 A	70 A
	100%	50 A	54 A
Electrode Diameter (Ø)		2.5 - 3.25 mm	/
Net weight		3 kg	
Connection voltage		230 ± 10% V	

ACCESSORIES



GR/GROUND CABLE
W/ WITH CLAMP 2 m



WELDING CABLE WITH
ELECTRODE HOLDER 2 m



CARRYING BELT



OPTIONAL
TORCH FOR liftTIG
WELDING and GAS VALVE