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**Product Catalog** 

2025 / 01 - EN



### **Product Catalog**

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### ABOUT US

Nuris Teknoloji was founded in 1953 as the first welding machine manufacturer of Türkiye. Nuris Teknoloji has nearly 71 years of industry experience in new-generation welding machines and plasma cutting machines.

Today, Nuris Teknoloji has become a company that does its R&D and aims at 100% customer satisfaction with its high-quality standards and extensive after-sales services.

Nuris Teknoloji has more than 100 dealers and more than 50 technical services in Türkiye and around the world.

Nuris Teknoloji manufactures Turkish-made arc welding machines that work 24 hours a day, under the harshest conditions, from the coldest of Russia to the hottest of the Gulf countries and Africa, Türkiye, and almost all over the world.

With the high-tech welding machines, even in places where dust-intensive areas such as the desert environment and cement industry to places where humidity and sea salt are intense, such as shipbuilding and shippards, it is the focus of industrialists and welders today with its nearly zero maintenance cost and near-zero downtime.





# MIG / MAG INVERTER WELDING MACHINES





### **LN350CW SYNERGIC PULSE**

LN350CW SYNERGIC PULSE is an inverter-based arc welder that allows MIG/MAG, MMA and lift-TIG welding to be done with a single device. Thanks to its integrated wire feeding unit and modular water-cooling system, it can be used easily in all kinds of welding works.

LN350CW SYNERGIC PULSE Stock Code: NMIMCD30001

LN350CW SYNERGIC PULSE WITH TROLLEY

Stock Code: NMIMCD31001

| Technical Parameters        |                                      |
|-----------------------------|--------------------------------------|
| System Voltage              | 3 phase 380V 50Hz                    |
| Input Power                 | 14.4 kVA                             |
| Current Adjustment Range    | 40A - 350A                           |
| Open Circuit Voltage        | 70V                                  |
| Voltage adjustment range    | 15V – 34V                            |
| Duty Cycle (MIG mode, 40°C) | 350A, %35<br>300A, %60<br>270A, %100 |
| Weight                      | 80.5kg LN350CW+ Trolley              |
| Protection Class            | IP21S                                |
| MIG Torch cooling           | With water                           |
| Warranty                    | 2 years                              |

| Accessories                  |                      |
|------------------------------|----------------------|
| MIG Torch                    | 3 meters (water)     |
| Gas regulator                | 1 piece argon        |
| CO <sub>2</sub> Heater (24V) | 1 piece optional     |
| Chassis Cable                | 3 meters (50 mm²)    |
| Power cable                  | 3 meters (4x2.5 mm²) |
| Trolley                      | Optional             |



LN350CW Synergic Pulse with Trolley



### **LN350C SYNERGIC PULSE**

LN350C SYNERGIC PULSE is an inverter-based arc welder that allows MIG/MAG, MMA, and lift - TIG welding to be done with a single device. It can be used easily in all kinds of welding works with its integrated wire entry unit and modular water-cooling system.

LN350C SYNERGIC PULSE Stock Code: NMIMCC30001

LN350C SYNERGIC PULSE WITH TROLLEY

Stock Code: NMIMCC31001



LN350C Synergic Pulse

| Technical Parameters        |                                      |
|-----------------------------|--------------------------------------|
| System Voltage              | 3 phase 380V 50Hz                    |
| Input Power                 | 14.1 kVA                             |
| Current Adjustment Range    | 40A - 350A                           |
| Open Circuit Voltage        | 70V                                  |
| Voltage adjustment range    | 15V - 34V                            |
| Duty Cycle (MIG mode, 40°C) | 350A, %35<br>300A, %60<br>270A, %100 |
| Weight                      | 40kg LN350C                          |
| Protection Class            | IP21S                                |
| MIG Torch cooling           | With air                             |
| Warranty                    | 2 years                              |

| Accessories            |                      |
|------------------------|----------------------|
| MIG Torch              | 3 meters (air)       |
| Gas regulator          | 1 piece argon        |
| CO <sub>2</sub> Heater | 1 piece optional     |
| Chassis Cable          | 3 meters (50 mm²)    |
| Power cable            | 3 meters (4x2.5 mm²) |
| Trolley                | Optional             |



LN350C Synergic Pulse with Trolley



### LN350A SYNERGIC PULSE/LN350W SYNERGIC PULSE

LN350A SYNERGIC PULSE and LN350W is an inverter-based arc welder that allows MIG, MMA, and lift-TIG welding to be done with a single device.

The synergic function selects the appropriate welding parameters itself when any of the material types, material thickness, shielding gas type, wire speed, or current values are selected.

LN350A SYNERGIC PULSE Stock Code: NMIMSA30000

LN350W SYNERGIC PULSE Stock Code: NMIMSW30000

| Technical Parameters        |                                      |
|-----------------------------|--------------------------------------|
| System Voltage              | 3 phase 380V 50Hz                    |
| Input Power                 | 14.4 kVA                             |
| Current Adjustment Range    | 40A - 350A                           |
| Open Circuit Voltage        | 70V                                  |
| Voltage adjustment range    | 15V – 34V                            |
| Duty Cycle (MIG mode, 40°C) | 350A, %35<br>300A, %60<br>270A, %100 |
| Weight                      | 69 kg + 15.2 kg                      |
| Dimension                   | 1190mm x 1000mm x 571mm              |
| Protection Class            | IP21S                                |
| Warranty                    | 2 years                              |

| Accessories                  |                      |
|------------------------------|----------------------|
| MIG Torch LN350A             | 3 meters (air)       |
| MIG Torch LN350W             | 3 meters (water)     |
| Gas regulator                | 1 piece argon        |
| CO <sub>2</sub> Heater (24V) | 1 piece optional     |
| Chassis Cable                | 3 meters (50 mm²)    |
| Power cable                  | 3 meters (4x2.5 mm²) |



LN350W Synergic Pulse



### LN350A PULSE / LN350W PULSE

LN350A PULSE and LN350W is an inverter-based arc welder that allows MIG, MMA, and lift-TIG welding to be done with a single device. The constant current (CC) and constant voltage (CV) control modes provide the capability to weld any kind of electrode diameters and make grooving/cutting operations with carbon electrodes as effectively as the MIG/MAG feature.

LN350A PULSE

Stock Code: NMIMBA30000

LN350W PULSE

Stock Code: NMIMBW30000

| Technical Parameters        |                                      |
|-----------------------------|--------------------------------------|
| System Voltage              | 3 phase 380V 50Hz                    |
| Input Power                 | 14.4 kVA                             |
| Current Adjustment Range    | 40A - 350A                           |
| Open Circuit Voltage        | 70V                                  |
| Voltage adjustment range    | 15V – 34V                            |
| Duty Cycle (MIG mode, 40°C) | 350A, %35<br>300A, %60<br>270A, %100 |
| Weight                      | 69 kg + 14.3 kg                      |
| Dimension                   | 1190mm × 1000mm × 571mm              |
| Protection Class            | IP21S                                |
| Warranty                    | 2 years                              |

| Accessories                  |                      |
|------------------------------|----------------------|
| MIG Torch LN350A             | 3 meters (air)       |
| MIG Torch LN350W             | 3 meters (water)     |
| Gas regulator                | 1 piece argon        |
| CO <sub>2</sub> Heater (24V) | 1 piece optional     |
| Chassis Cable                | 3 meters (50 mm²)    |
| Power cable                  | 3 meters (4x2.5 mm²) |



LN350W Pulse



### **LN250 SYNERGIC PULSE**

LN250 monophase (220V) welding machine is suitable for use in various applications up to 250A. LN250, with its DSP microprocessor-based design and field-proven wire feeder, provides the opportunity for high-quality welding seams.

It offers the ability to weld in 3 different modes: MIG / MAG (inert / active gas), MMA (covered electrode) and Argon (lift-TIG). Synergic and pulse options are also available. It outperforms its competitors by offering advanced MIG / MAG mode and pulse features with synergic functions.

LN250 have been design in compliance with IEC-60974 standards. It has a GUI interface written in Turkish and has multi-language support. It has a 2-year warranty.

LN250 SYNERGIC PULSE Stock Code: NMIMCC20000

| Technical P                 | arameters                            |
|-----------------------------|--------------------------------------|
| System Voltage              | 1-Phase 220V 50Hz                    |
| Input Power                 | 8kW                                  |
| Current Adjustment Range    | 40A - 250A                           |
| Open Circuit Voltage        | 60V                                  |
| Wire Diameter               | 0.8mm-1mm-1.2mm                      |
| Duty Cycle (MIG mode, 40°C) | 250A, %35<br>170A, %60<br>140A, %100 |
| Weight                      | 27.6 kg                              |
| Dimensions                  | 660mm x 350mm x 550mm                |
| Protection Class            | IP21S                                |
| MIG Torch cooling           | With air                             |
| Warranty                    | 2 years                              |

| Accessories            |                  |
|------------------------|------------------|
| MIG Torch              | 3 meters (air)   |
| Chassis Cable          | 3 meters         |
| Gas regulator          | 1 piece argon    |
| CO <sub>2</sub> Heater | 1 piece optional |
| Trolley                | Optional         |
| Power cable            | 3 meters         |



LN250 Synergic Pulse



### **LN250 PULSE**

LN250 monophase (220V) welding machine is suitable for use in various applications up to 250A. LN250, with its DSP microprocessor-based design and field-proven wire feeder, provides the opportunity for high-quality welding seams.

It offers the ability to weld in 3 different modes: MIG / MAG (inert / active gas), MMA (covered electrode) and Argon (lift-TIG). It offers the ability to weld in 3 different modes: MIG / MAG (inert / active gas), MMA (covered electrode) and Argon (lift-TIG). Synergic and pulse options are also available. It outperforms its competitors by offering advanced MIG / MAG mode and pulse features with synergic functions.

LN250 have been design in compliance with IEC-60974 standards. It has a GUI interface written in Turkish and has multi-language support. It has a 2-year warranty.

LN250 PULSE

Stock Code: NMIMBA00100

| Technical F                 | arameters                            |
|-----------------------------|--------------------------------------|
| System Voltage              | 1-Phase 220V 50Hz                    |
| Input Power                 | 8kW                                  |
| Current Adjustment Range    | 40A – 250A                           |
| Open Circuit Voltage        | 60V                                  |
| Wire Diameter               | 0.8mm - 1mm - 1.2mm                  |
| Duty Cycle (MIG mode, 40°C) | 250A, %35<br>170A, %60<br>140A, %100 |
| Weight                      | 27.6 kg                              |
| Dimensions                  | 660mm x 350mm x 550mm                |
| Protection Class            | IP21S                                |
| MIG Torch cooling           | With air                             |
| Warranty                    | 2 years                              |

| Accessories            |                  |
|------------------------|------------------|
| MIG Torch              | 3 meters (air)   |
| Chassis Cable          | 3 meters         |
| Gas regulator          | 1 piece argon    |
| CO <sub>2</sub> Heater | 1 piece optional |
| Trolley                | Optional         |
| Power cable            | 3 meters         |



LN250 Pulse



### LN500A / LN500W PULSE

LN500A PULSE and LN500W is an inverter-based arc welder that allows MIG, MMA, and lift-TIG welding to be done with a single device. The constant current (CC) and constant voltage (CV) control modes provide the capability to weld any kind of electrode diameters and make grooving/cutting operations using up to 8 mm carbon electrodes.

LN500A PULSE

Stock Code: NMIMBA50002

LN500W PULSE

Stock Code: NMIMBW50002

| Technical Par               | rameters                                    |
|-----------------------------|---|
| System Voltage              | 3 phase 380V 50Hz                           |
| Input Power                 | 22.6 kVA (LN500W)                           |
| Current Adjustment Range    | 40A - 500A                                  |
| Open Circuit Voltage        | 85V   |
| Voltage adjustment range    | 15V – 42V                                   |
| Duty Cycle (MIG mode, 40°C) | 500A, %30<br>400A, %60<br>330A, %100        |
| Weight                      | 107.4 + 14.2kg LN500W<br>86.4 + 14kg LN500A |
| Protection Class            | IP21S                                       |
| MIG Torch cooling           | With air, LN500A<br>With water, LN500W      |
| Warranty                    | 2 years                                     |

| Accessories            |                    |
|------------------------|--------------------|
| MIG Torch LN500W       | 3 meters (water)   |
| MIG Torch LN500A       | 3 meters (air)     |
| Gas regulator          | 1 piece argon      |
| CO <sub>2</sub> Heater | 1 piece optional   |
| Chassis Cable          | 3 meters (70 mm²)  |
| Power cable            | 3 meters (4x4 mm²) |
| Interconnect cable     | 5 meters           |
| Trolley                | Standard           |



LN500A Pulse



LN500W Pulse



### LN500A/LN500W SYNERGIC PULSE

The synergic function selects the appropriate welding parameters itself when any of the material types, material thickness, shielding gas type, wire speed, or current values are selected.

The advanced pulse system provides spatter-free welding without deforming the workpiece. It is suitable for welding aluminium, stainless steel, and carbon steel.

LN500A SYNERGIC PULSE Stock Code: NMIMSA50002

LN500W SYNERGIC PULSE Stock Code: NMIMSW50002

| Technical Parameters        |   |
|-----------------------------|---|
| System Voltage              | 3 phase 380V 50Hz                             |
| Input Power                 | 22.6 kVA (LN500W)                             |
| Current Adjustment Range    | 40A - 500A                                    |
| Open Circuit Voltage        | 85V   |
| Voltage adjustment range    | 15V – 42V                                     |
| Duty Cycle (MIG mode, 40°C) | 500A, %30<br>400A, %60<br>330A, %100          |
| Weight                      | 107.4 + 15.4kg LN500W<br>86.4 + 15.2kg LN500A |
| Protection Class            | IP21S   |
| MIG Torch cooling           | With air, LN500A<br>With water, LN500W        |
| Warranty                    | 2 years                                       |

| Accessories            |                    |
|------------------------|--------------------|
| MIG Torch LN500W       | 3 meters (water)   |
| MIG Torch LN500A       | 3 meters (air)     |
| Gas regulator          | 1 piece argon      |
| CO <sub>2</sub> Heater | 1 piece optional   |
| Chassis Cable          | 3 meters (70 mm²)  |
| Power cable            | 3 meters (4x4 mm²) |
| Interconnect cable     | 5 meters           |
| Trolley                | Standard           |



LN500A Synergic Pulse



LN500W Synergic Pulse



### **LN800W SYNERGIC PULSE**

The synergic function selects the appropriate welding parameters itself when any of the material types, material thickness, shielding gas type, wire speed, or current values are selected.

The advanced pulse system provides spatter-free welding without deforming the workpiece. It is suitable for welding aluminium, stainless steel, and carbon steel.

LN800W SYNERGIC PULSE Stock Code: NMIMSW80002

| Technical P                 | arameters                              |
|-----------------------------|--|
| System Voltage              | 3 phase 380V 50Hz                      |
| Input Power                 | 24 kVA                                 |
| Current Adjustment Range    | 30A - 800A                             |
| Open Circuit Voltage        | 85V                                    |
| Voltage adjustment range    | 15V – 44V                              |
| Duty Cycle (MIG mode, 40°C) | 800A, %35<br>800A, %100                |
| Weight                      | 93.6kg                                 |
| Dimensions                  | 1350mm x 1000mm x 573mm                |
| Protection Class            | IP21S                                  |
| MIG Torch cooling           | With air, LN800A<br>With water, LN800W |
| Warranty                    | 2 years                                |

| Accessories            |                    |  |
|------------------------|--------------------|--|
| Gas regulator          | 1 piece argon      |  |
| CO <sub>2</sub> Heater | 1 piece optional   |  |
| Chassis Cable          | 3 meters (70 mm²)  |  |
| Power cable            | 3 meters (4x4 mm²) |  |
| Interconnect cable     | 5 meters           |  |



LN800W Synergic Pulse



### **ROBOTIC AUTOMATION**

It is compatible with all LN500 machines, making it suitable for use in robotic automation applications. This system comprises two components and boasts the capability to pull wire from the wire barrel. Additionally, it is fully compatible with the MODBUS and DeviceNet protocols.

Stock Code: NMIMOW50002



| Input Voltage     | 24V               |
|-------------------|-------------------|
| Wire Feeder Speed | 2 m/min- 20 m/min |
| AA7. * . I. i     | 4.3kg (NSK-G)     |
| Weight            | 9.15kg (NSK-R)    |
|                   |                   |

| Accessories        |                    |
|--------------------|--------------------|
| Power Cable        | 3 meters (4x4 mm²) |
| Interconnect cable | 5 meters           |



# CONVENTIONAL MIG/MAG GAS WELDING MACHINES





### MIG500A-YV and MIG500W-YV

Türkiye has experienced a significant shift in energy product standards post Council of Ministers' Decision No. 2010/643 on 23/06/2010, emphasizing eco-friendly designs. This led to transformative changes in manufacturing. The 'Regulation on Environmentally Sound Design Requirements for Source Equipment' in Official Gazette issue number 31434 on 25/03/2021 outlines specific criteria. These cover power supply efficiency, standby consumption, and more for all locally made arc welding machines. Meet the MIG500W-YV—a prime example. This conventional MIG/MAG gas shielded arc welder, operating efficiently at mains frequency with a transformer, perfectly complies with these eco-friendly design regulations.

MIG500W-YV

Stock Code: NMKMKW55300

MIG500A-YV

Stock Code: NMKMKA55300

| Technical Pa             | ırameters                                      |
|--------------------------|--|
| System Voltage           | 3 phase 380V 50Hz                              |
| Input Power              | 22.6 kW (MIG500W-YV)                           |
| Open Circuit Voltage     | 46V  |
| Voltage adjustment range | 16V – 39V                                      |
| Duty Cycle (40°C)        | 500A, %30<br>400A, %60<br>300A, %100           |
| Efficiency               | %85  |
| Idle Stade Power         | 11.2W  |
| Weight                   | 176.8 + 15.6kg (550W)<br>165.8 + 15.3kg (550A) |
| Protection Class         | IP21S  |
| MIG Torch Cooling        | With air, MIG500A-YV<br>With water, MIG500W-YV |
| Warranty                 | 3 years  |

| Accessories                  |                    |
|------------------------------|--------------------|
| MIG Torch MIG500W-YV         | 3 meters (water)   |
| MIG Torch MIG500A-YV         | 3 meters (air)     |
| Gas regulator                | 1 piece argon      |
| CO <sub>2</sub> Heater (24V) | 1 piece optional   |
| Chassis Cable                | 3 meters (70 mm²)  |
| Power cable                  | 3 meters (4x4 mm²) |
| Interconnect cable           | 5 meters           |
| Trolley                      | Standard           |



MIG500W-YV

# MMA INVERTER ARC WELDING MACHINES





### MA200 PRO

The MA200 PRO is a portable inverter-based MMA welding machine. It provides trouble-free welding on rutile and basic electrodes with 2.5mm, 3.25mm, and 4mm diameters suitable for heavy working conditions.

It provides an easy welding start of the electrode with its adjustable hot start feature. The adjustable arc force feature allows the welding arc to be more stable by preventing the problem of arc cutting and electrodes sticking to the workpiece during welding.

MA200 PRO

Stock Code: NMISAX20001

| Technical Parameters     |  |
|--------------------------|--|
| System Voltage           | 220V 50Hz                                      |
| Input Power              | 9 kVA  |
| Current Adjustment Range | 50A - 200A                                     |
| Open Circuit Voltage     | 66V  |
| Output Power             | 5.6 kW   |
| Duty Cycle (40°C)        | 200A, %30<br>150A, %60<br>125A, %100           |
| Weight                   | 5.8kg (only MA200)<br>7.9kg (including cables) |
| Protection Class         | IP21S  |
| Warranty                 | 2 years  |

| Accessories                            |                      |
|--|----------------------|
| Welding Cable with Electrode<br>Holder | 3 meters (16 mm²)    |
| Chassis Cable                          | 2 meters (16 mm²)    |
| Power Cable                            | 3 meters (3x2.5 mm²) |



MA200 PRO



### **MA200 E**

Nuris MA200 E is a portable, inverter-based welding machine designed for professional users, offering both portability and high performance. Even in demanding working conditions, it delivers exceptional welding results. The MA200 E ensures flawless and consistent performance with 2.5 mm, 3.25 mm, and 4 mm diameter rutile, basic, and cellulose electrodes. Its ability to provide a smooth and stable arc with all types of electrodes makes welding tasks easier and more efficient.

MA200 E

Stock Code: NMISAX20101

| Technica                 | Parameters             |
|--------------------------|------------------------|
| System Voltage           | 1 phase, 220V, 50Hz    |
| Input Power              | 10 kVA                 |
| Output Power             | 5.6 kW                 |
| Current Adjustment range | 35-200 A               |
| Open Circuit Voltage     | 60 V                   |
|                          | 200A, %15              |
| Duty Cycle (40°C)        | 100 A, %60             |
|                          | 75 A, %100             |
| Weight                   | 4 kg                   |
| Dimensions               | 297 mm x128 mm x207 mm |
| Safety Class             | IP21                   |
| Warranty                 | 2 years                |
| Accessories              |                        |
| Welding Cable            | 3 meters               |
| Chassis Cable            | 2 meters               |



**MA200 E** 



### **MA350P**

The MA350 is an inverter-based MMA welding machine. It provides trouble-free welding on rutile and basic electrodes with a diameter of 2.5mm to 6mm, suitable for heavy working conditions. It provides easy ignition of the electrode with its adjustable hot start feature.

The adjustable arc force feature prevents the problem of arc cutting and sticking the electrode to the workpiece during welding, making the welding arc more stable.

MA350P

Stock Code: NMISAX30004

| Technical Parameters     |   |
|--------------------------|---|
| System Voltage           | 3 phase 380V 50Hz                               |
| Input Power              | 13.4 kVA  |
| Current Adjustment Range | 20A - 350A                                      |
| Open Circuit Voltage     | 50V   |
| Output Power             | 11.9 kW   |
| Duty Cycle (40°C)        | 350A, %20<br>300A, %60<br>250A, %100            |
| Weight                   | 17.2kg (only MA350)<br>21.5kg (including cables |
| Protection Class         | IP21S   |
| Cooling                  | Air   |
| Warranty                 | 2 years   |

| Accessories                            |                      |
|--|----------------------|
| Welding Cable with Electrode<br>Holder | 3 meters (35 mm²)    |
| Chassis Cable                          | 2 meters (35 mm²)    |
| Power Cable                            | 3 meters (4x2.5 mm²) |



**MA350P** 

# SAW WELDING MACHINES





### SAW800 / SAW1000 / CV1000

As the operational efficiency of SAW series machines is considerably high, it is widely used for Carbon Cutting (ARC-AIR) works. It is a thyristor-controlled high-performance power supply for submerged arc welding operations. It has the feature of making voltage adjustments at variable and infinite ranges. It is the Submerged Arc Welding power supply series operating reliably and efficiently at workshops even with the heaviest working conditions.

**SAW800** 

Stock Code: NMKWKA08000

SAW1000C (K-6T)

Stock Code: NMKWKA10000

CV1000

Stock Code: NMKSCV10000

| Technical Parame                 | eters             |
|----------------------------------|-------------------|
| System Voltage                   | 3 phase 380V 50Hz |
| Input Power SAW800               | 45kVA             |
| Input Power SAW1000              | 63kVA             |
| Current Adjustment Range SAW800  | 25A-800A          |
| Current Adjustment Range SAW1000 | 25A-1000A         |
| Open Circuit Voltage             | 51V               |
| Duty Cycle 40°C, %100 SAW800     | A008              |
| Duty Cycle 40°C, %100 SAW1000    | 1000A             |
| Weight SAW800                    | 235kg             |
| Weight SAW1000                   | 391.8kg           |
| Protection Class                 | IP21              |
| Cooling                          | With air          |
| Warranty                         | 3 years           |



**SAW1000C** 



### SAW TRACTOR TP K-6T

Nuris SAW Tractor provides easy-to-use and perfect quality welding automation by merging with SAW 1000C power supply. The new design provides superior performance with an advanced electronic control system. All wire diameters can be used easily thanks to the redesigned wire feeding system.

SAW TRACTOR TP K-6T (SAW 1000C)

Stock Code: NMTTXX00201

| Technical Parameters     |                          |
|--------------------------|--------------------------|
| System Voltage           | 24V AC                   |
| Input Power              | 250W                     |
| Voltage Adjustment Range | 15V – 45V                |
| Wire Feed Speed Range    | 20 cm/min<br>400 cm/min  |
| Tractor Speed            | 50 cm/min<br>200 cm/min  |
| Wire Diameter            | 2.0mm, 2.4mm, 3.2mm, 4mm |
| Weight                   | 70kg                     |
| Warranty                 | 3 years                  |

| Accessories          |                                   |
|----------------------|-----------------------------------|
| Remote Control Cable | 15 meters                         |
| Welding Cable        | 15 meters (2 pcs 70 mm² parallel) |
| Chassis Cable        | 5 meters (2 pcs 70 mm² parallel)  |



**SAW TRACTOR TP K-6T** 



### SAW FIXED HEAD SYSTEM TP K-6T

Nuriş SAW Tractor provides easy-to-use and perfect quality welding automation by merging with the SAW 1000C power supply. It provides superior performance with its new design and advanced electronic control system. Can be used with external automation systems.

SAW FIXED HEAD SYSTEM TP K-6T (SAW 1000C)

Stock Code: NMTSXX00200

| Technical Parameters     |                          |
|--------------------------|--------------------------|
| System Voltage           | 24V AC                   |
| Input Power              | 200W                     |
| Voltage Adjustment Range | 15V – 45V                |
| Wire Feed Speed Range    | 20 cm/min<br>400 cm/min  |
| Wire Diameter            | 2.0mm, 2.4mm, 3.2mm, 4mm |
| Weight                   | 26.6kg + 4.2kg           |
| Warranty                 | 3 years                  |

| Accessories          |                                  |
|----------------------|----------------------------------|
| Remote Control Cable | 5 meters                         |
| Welding Cable        | 5 meters (2 pcs 70 mm² parallel) |
| Chassis Cable        | 5 meters (2 pcs 70 mm² parallel) |



SAW FIXED HEAD SYSTEM TP K-6T

# TIG WELDING MACHINES





### TIG250DC

The TIG250DC welding machine utilizes inverter technology to operate efficiently at low power while delivering a welding current of 250 amperes. It has the capability to perform both MMA (Manual Metal Arc) welding with covered electrodes and argon welding using the lift-TIG method, all within a single machine.

This portable TIG250DC machine operates with a 220-volt mains voltage and employs high-frequency starting to achieve a smooth and seamless welding process. In MMA mode, it provides adjustable settings for Hot Start and Arc Force, offering enhanced control over the welding process. In HF TIG and lift-TIG modes, it features adjustable parameters for post-gas and finish current time, allowing for precise customization and control during the welding operation.

TIG250DC

Stock Code: NMKTKW20000

| Technical Parameters     |                       |
|--------------------------|-----------------------|
| System Voltage           | 1 phase 220V 50Hz     |
| Input Power              | 6.6kW                 |
| Input Current            | 42A                   |
| Current Adjustment Range | 10-250A               |
| Open Circuit Voltage     | 65V                   |
|                          | 250A, %20             |
| Duty Cycle (40°C)        | 180A, %60             |
|                          | 150A, %100            |
| Weight                   | 10 kg                 |
| Dimension                | 171mm x 499mm x 316mm |
| Protection Class         | IP21S                 |
| Warranty                 | 2 years               |

| Accessories                            |          |
|--|----------|
| TIG Torch                              | 3 meters |
| Chassis cable                          | 2 meters |
| Welding Cable with Electrode<br>Holder | 3 meters |



TIG250DC



### **TIG250DC PULSE**

The TIG250DC Pulse welding machine utilizes inverter technology to operate efficiently at low power while delivering a welding current of 250 amperes. It has the capability to perform both MMA (Manual Metal Arc) welding with covered electrodes and argon welding using the lift-TIG method, all within a single machine.

With the portable TIG250DC PULSE, which operates on a 220 Volt mains voltage and features high-frequency start, a smooth weld seam can be achieved. In MMA mode, adjustable Hot Start and Arc Force settings are available. For TIG welding:

- O Pre-Flow
- O Post flow
- O Slope up
- O Slope down
- O Start current
- O Stop current
- O Duty value
- O Frequency
- O High current
- O Low current values can be adjusted.

### TIG250DC PULSE

Stock Code: NMITAC25000

| Technical Parameters     |                                      |
|--------------------------|--------------------------------------|
| System Voltage           | 1 phase 220V 50Hz                    |
| Input Power              | 6.6kW                                |
| Input Current            | 42A                                  |
| Current Adjustment Range | 20-250A                              |
| Open Circuit Voltage     | 65V                                  |
| Duty Cycle (40°C)        | 250A, %20<br>180A, %60<br>150A, %100 |
| Weight                   | 10 kg                                |
| Dimension                | 171mm x 499mm x 316mm                |
| Protection Class         | IP21S                                |
| Warranty                 | 2 years                              |

| Accessories                            |          |
|--|----------|
| TIG Torch                              | 3 meters |
| Chassis cable                          | 2 meters |
| Welding Cable with Electrode<br>Holder | 3 meters |



TIG250DC PULSE



## LASER WELDING MACHINES





### **NL1200A**

The NL1200A Air-Cooled Laser Welding Machine streamlines your production processes with advanced technology, combining laser welding, cleaning, and cutting in a single compact unit.

Its high-performance design ensures smooth, spatter-free welding, particularly for thin metals, eliminating the need for post-weld grinding. The built-in wire feeding unit and ergonomic structure enhance usability, while its lightweight, portable build allows for flexibility across different work environments.

Featuring a user-friendly multilingual interface and adjustable settings, the NL1200A delivers precise results on various metal types, bringing speed, efficiency, and exceptional quality to your production workflows.

Stock Code: NMISLA70002

| Welding Performance |        |  |
|---------------------|--------|--|
| Stainless steel     | 3.5 mm |  |
| Carbon steel        | 3.5 mm |  |
| Aluminium           | 2.5 mm |  |
| Galvanized sheet    | 2.5 mm |  |
| Brass               | 2 mm   |  |

| Parameters                        |                                     |
|-----------------------------------|-------------------------------------|
| System Voltage                    | 220V 50 Hz                          |
| Input Power (at %100 Laser power) | 4 kW                                |
| Laser output power                | 1200 W                              |
| Laser wavelength                  | 1080±5nm                            |
| Output Connector                  | QBH                                 |
| Wobble speed                      | 2-6000 mm/s<br>Recommended: 300mm/s |
| Wobble Width                      | Recommended:0-3.5 mm                |
| Frequency                         | 5-5000 Hz<br>Recommended:2000 Hz    |
| Weight                            | 72 kg                               |
| Warranty                          | 2 years                             |

| Accessories                         |          |
|-------------------------------------|----------|
| Torch (fixed to laser power source) | 9 m      |
| Gas regulator (Nitrogen)            | 1 piece  |
| Laser safety glasses                | 2 pieces |





### **NL1500W**

NL1500W Water Cooled Laser Welding Machine optimizes workflow with its advanced technology, offering the capability to perform laser welding, cleaning, and cutting processes all in one machine. The water-cooling system enables long-term continuous welding operations.

It particularly excels in high-performance welding for thin metals, showcasing splatter-free, smooth welding performance that eliminates the need for post-welding grinding.

Thanks to its user-friendly interface, it offers easier applicability compared to traditional welding methods. Its portability allows adaptability to various working conditions. Equipped with a Turkish interface and adjustable parameter settings, it can effectively work with different types of metals.

Stock Code: NMLSLA08001

| Welding Performance |      |
|---------------------|------|
| Stainless steel     | 4 mm |
| Carbon steel        | 4mm  |
| Aluminium           | 3 mm |
| Galvanized sheet    | 3 mm |
| Brass               | 3 mm |

| Parameters                        |                                    |
|-----------------------------------|------------------------------------|
| System Voltage                    | 220V 50 Hz                         |
| Input Power (at %100 Laser power) | 5.3 kW                             |
| Laser output power                | 1500 W                             |
| Laser wavelength                  | 1080±5nm                           |
| Output Connector                  | QBH                                |
| Wobble speed                      | 2-6000 mm/s<br>Recommended:600mm/s |
| Wobble Width                      | 0-6 mm<br>Recommended:0-4 mm       |
| Frequency                         | 5-5000 Hz<br>Recommended:2000 Hz   |
| Weight                            | 124.2 kg                           |
| Warranty                          | 2 years                            |

| Accessories                         |          |
|-------------------------------------|----------|
| Torch (fixed to laser power source) | 9 m      |
| Gas regulator (Nitrogen)            | 1 piece  |
| Nuriş NSK-L Wire Feeder Unit        | 1 piece  |
| Laser safety glasses                | 2 pieces |







### **NL2000W**

NL2000W Water Cooled Laser Welding Machine optimizes workflow with its advanced technology, offering the capability to perform laser welding, cleaning, and cutting processes all in one machine. The water-cooling system enables long-term continuous welding operations.

It particularly excels in high-performance welding for thin metals, showcasing splatter-free, smooth welding performance that eliminates the need for post-welding grinding.

Thanks to its user-friendly interface, it offers easier applicability compared to traditional welding methods. Its portability allows adaptability to various working conditions. Equipped with a Turkish interface and adjustable parameter settings, it can effectively work with different types of metals.

Stock Code: NMLSLA09001

| Welding Performance |      |  |
|---------------------|------|--|
| Stainless steel     | 5 mm |  |
| Carbon steel        | 5 mm |  |
| Aluminium           | 5 mm |  |
| Galvanized sheet    | 4 mm |  |
| Brass               | 3 mm |  |

| Paramete                          | rs                  |
|-----------------------------------|---------------------|
| System Voltage                    | 220V 50 Hz          |
| Input Power (at %100 Laser power) | 7.5 kW              |
| Laser output power                | 2000 W              |
| Laser wavelength                  | 1080±5nm            |
| Output Connector                  | QBH                 |
| Wobble speed                      | 2-6000 mm/s         |
|                                   | Recommended:600mm/s |
| Wobble Width                      | 0-6 mm              |
| **Obble **Idili                   | Recommended:0-4 mm  |
| Frequency                         | 5-5000 Hz           |
|                                   | Recommended:2000 Hz |
| Weight                            | 127.2 kg            |
| Warranty                          | 2 years             |

| Accessories                         |          |
|-------------------------------------|----------|
| Torch (fixed to laser power source) | 9 m      |
| Gas regulator (Nitrogen)            | 1 piece  |
| Nuriș NSK-L Wire Feeder Unit        | 1 piece  |
| Laser safety glasses                | 2 pieces |







### **NL3000W**

NL3000W Water Cooled Laser Welding Machine optimizes workflow with its advanced technology, offering the capability to perform laser welding, cleaning, and cutting processes all in one machine. The water-cooling system enables long-term continuous welding operations.

It particularly excels in high-performance welding for thin metals, showcasing splatter-free, smooth welding performance that eliminates the need for post-welding grinding.

Thanks to its user-friendly interface, it offers easier applicability compared to traditional welding methods. Its portability allows adaptability to various working conditions. Equipped with a Turkish interface and adjustable parameter settings, it can effectively work with different types of metals.

NL3000W Stock Code: NMLSLA14001

| Welding Performance |  |      |
|---------------------|--|------|
| Stainless steel     |  | 6 mm |
| Carbon steel        |  | 7 mm |
| Aluminium           |  | 6 mm |
| Galvanized sheet    |  | 5 mm |
| Brass               |  | 4 mm |

| Paramet                             | ers                   |  |
|-------------------------------------|-----------------------|--|
| System Voltage                      | 380V, 50Hz            |  |
| Input Power (at %100 Laser power)   | 11 kW                 |  |
| Laser output power                  | 3000W                 |  |
| Laser wavelength                    | 1080±5nm              |  |
| Output Connector                    | QBH                   |  |
| Wobble speed                        | 2-6000 mm/s           |  |
| vv obbie speed                      | Recommended:600 mm/s  |  |
| Wobble Width                        | 0-8 mm                |  |
| WODDIE WIGHT                        | Recommended: 0-7.5 mm |  |
| Evenue                              | 5-5000 Hz             |  |
| Frequency                           | Recommended: 2000 Hz  |  |
| Weight                              | 207 kg                |  |
| Warranty                            | 2 years               |  |
| Accessories                         |                       |  |
| Torch (fixed to laser power source) | 9 m                   |  |
| Gas regulator (Nitrogen)            | 1 piece               |  |
| Double Wire Feeder                  | 1 piece               |  |
| Laser safety glasses                | 2 pieces              |  |





### NLT2000 LASER CLEANING MACHINE

NLT2000 Water-Cooled Laser Cleaning Machine is a high-security, efficient water-cooled laser cleaning machine offered with Nuriş Technology's quality and assurance. It provides users with smooth cleaning thanks to its state-of-the-art laser control system. With the F800 lens, it can clean up to 290mm. It easily removes dirt, rust, and dust from your materials. NLT2000 is designed to clean your tasks quickly, effectively, and safely.

LASER CLEANING MACHINE Stock Code: NMLSLA12001



| Parameters                        |                      |
|-----------------------------------|----------------------|
| System Voltage                    | 220V 50 Hz           |
| Input Power (at %100 Laser power) | 7.5 kW               |
| Laser output power                | 2000 W               |
| Laser wavelength                  | 1080±5nm             |
| Output Connector                  | QBH                  |
| Wobble Width                      | Max: 290mm           |
| Engarrage                         | 5-5000 Hz            |
| Frequency                         | Recommended: 2000 Hz |
| Scanning Frequency                | 10-100 Hz            |
|                                   | Recommended:50 Hz    |
| Weight                            | 127.2 kg             |
| Warranty                          | 2 years              |

| Accessories          |          |  |
|----------------------|----------|--|
| Torch                | 9 m      |  |
| Gas regulator        | 1 piece  |  |
| Laser safety glasses | 2 pieces |  |





### **DOUBLE WIRE FEEDER**

Nuris double wire feeding unit optimizes the performance of your laser welding machine with its special design. The use of double wire and a powerful wire feeding motor provides operators with precise control by delivering fast and efficient operations. With both single wire and dual wire feeding functions, it supports cost savings, high-quality welding, and a competitive advantage, accelerating your processes and increasing productivity.

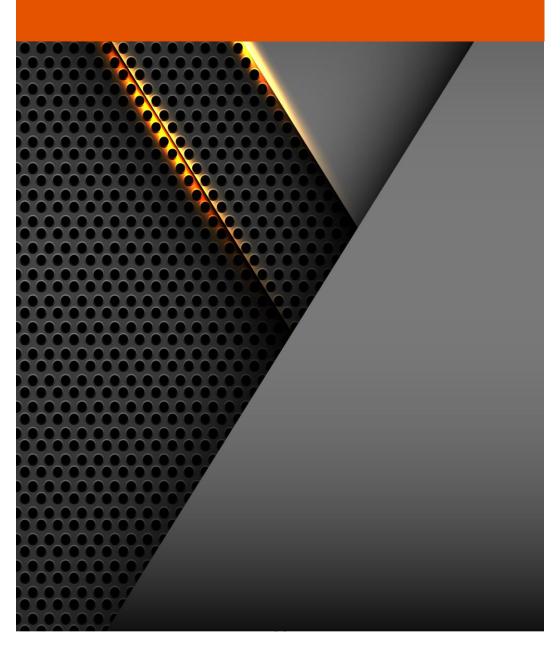
Compatible with Nuris NL1500W, NL2000W and NL3000W laser welding machines

DOUBLE WIRE FEEDER Stok Kodu: NYNSIN02700

|                       | 2  |  |
|-----------------------|--|--|
| Parameters            |  |  |
| System Voltage        | 220±5% 50Hz  |  |
| Maximum Power         | 150W   |  |
| Maximum Current       | 6.5 A  |  |
| Wire Feeder Speed     | 15-600 cm/min  |  |
| Wire Feeder Diameters | Single Wire: 0.8/1.0/1.2/1.6 mm<br>Double Wire: 1.6/2.0/2.5 mm |  |
| Welding Wire Weight   | <20 kg   |  |
| Diameters             | 575mm x 250mm x 670mm  |  |
| Machine Weight        | 30 kg  |  |
| Warranty              | 2 years  |  |



## **CONSUMABLES**





STOCK CODE PICTURE

### LASER SAFETY GLASSES

NHLSLA01400



### LASER TORCH HOLDER

NYLSLA02001



### **AIR-COOLED LASER CONSUMABLES**

STOCK CODE

PICTURE

### LASER TROLLEY

NYLSLA1003 (Compatible with NTX1-1500 and MA1-45)



### **WIRE RUNNER MATERIAL**

NHLSLA03200 (Compatible with NTX1-1500 and MA1-45)



### LASER PROTECTIVE LENS

NHLSLA01600





| STOCK CODE  | PICTURE  | WELDING TYPE |
|-------------|----------|--------------|
| NHLSLA01800 |          |              |
| NHLSLA01700 | <u>V</u> |              |
| NHLSLA02100 |          |              |
| NHLSLA02000 |          |              |
| NHLSLA01900 |          |              |



### WATER-COOLED LASER CONSUMABLES

STOCK CODE PICTURE

### WATER-COOLED LASER TORCH

NHLSLA08700



### LASER CLEANING TORCH

NHLSLA16700 (COMPATIBLE WITH NLT2000W)



### LASER FOCUS LENS

NHLSLA10000 - **F150** NHLSLA19100 - **F800** NHLSLA18900 - **F200** 



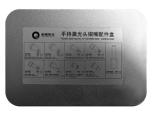
### LASER PROTECTIVE LENS

NHLSLA09800 -- PROTECTIVE LENS D18\*2 (COMPATIBLE WITH NL1500W, NL2000W AND NL3000W)



### LASER NOZZLE SET

NHLSLA10100 -- NOZZLE ASSEMBLY 23T (COMPATIBLE WITH NL1500W, NL2000W AND NL3000W)





### LASER CLEANING COVER

NHLSLA12600



### **SCALE TUBE FT125**

NHLSLA22300



### **SAFETY LOOP CABLE**

NYKIDG02400





### **DOUBLE WIRE FEEDER CONSUMABLES**

STOCK CODE PICTURE

### **GUIDE WIRE MOUTH**

NHLSLA20900 - 1.2 NHLSLA21000 - 1.6

NHLSLA21100 - 2.0



### **DOUBLE WIRE NOZZLE**

NHLSLA21600 - AS-12D

NHLSLA21400 - AS-16D

NHLSLA21300 - AS-20D



### **DOUBLE WIRE MOUTH**

NHLSLA13400 - 0.8

NHLSLA13500 - 1.0

NHLSLA13600 - 1.2

NHISLA13700 - 1.6



### **WIRE FEEDING TUBE**

NHLSLA22200 - Graphite double wire feeding tube

NHLSLA13100 - Steel double wire feeding tube

NHLSLA13000 - Graphite wire feeding tube

NHLSLA20600 - Steel wire feeding tube



### **WIRE FEEDER WHEEL**

NHLSLA15900 - 0.8-1.0 U Double Wire Wheel

NHLSLA16000 - 1.2-1.6 U Double Wire Wheel

NHLSLA21800 - 0.8-1.0 V - Double Wire Wheel

NHLSLA21900 - 1.2-1.6 V - Double Wire Wheel







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